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This section explains how to disassemble:

- A) Front bumper grids
- B) Front bumper
- C) Rear bumper

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#### A) Disassembling the front bumper grids

1. Unscrew the 4 screws (A-Fig.1) securing the grids (B-Fig.1) to the front bumper.
2. Remove the grids.



The car is equipped with two perfectly identical grids on the front bumper (one on the right and one on the left). The disassembly sequence is the same for both.

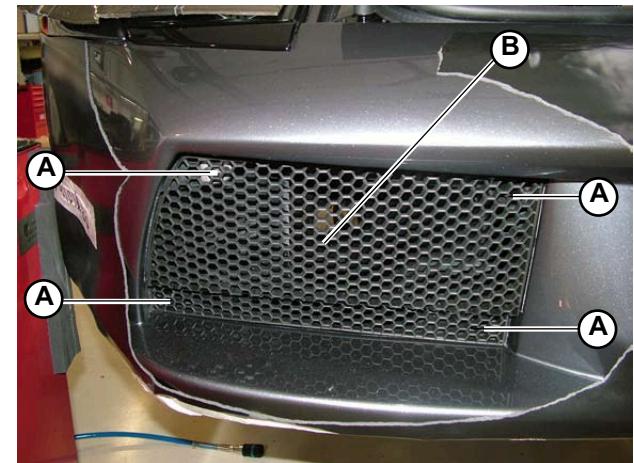


Fig.1

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## B) Disassembling the front bumper

### Preliminary operations

- Disassemble the lock cover (080603).
- Disassemble the bumper cover (080603).
- Raise the car on the car lift (000000).
- Remove the 2 front wheels (060103).
- Remove the front and central elements of the two wheel arch assemblies (082103).
- Remove the 2 headlamp assemblies (094103).

### Front bumper disassembly

1. From the headlamp compartment, access and remove the clips connecting the body to the front bumper on the sides of the car.
2. Disconnect the 2 brake cooling pipes on the two front wheels (1 pipe for each wheel).
3. Detach the front bumper from the chassis by unscrewing the 6 connecting screws (A-Fig.2) (3 screws on the right and 3 screws on the left).
4. Extract the front bumper.

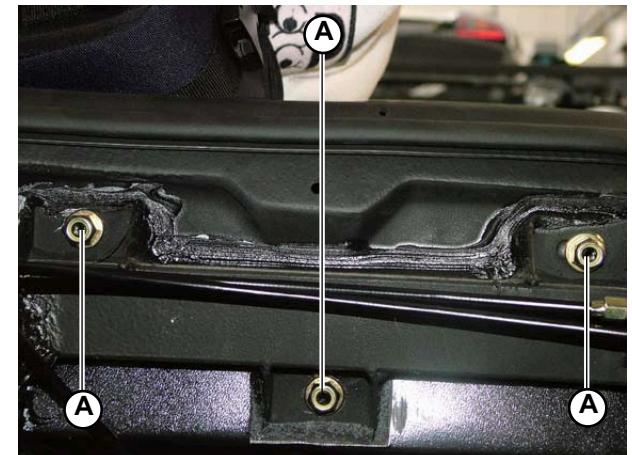


Fig.2

www.car60.com

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### C) Disassembling the rear bumper

#### Preliminary operations

- Raise the car on the car lift (000000).
- Remove the 2 rear wheels (081603).
- Disassemble the rear wheel arch elements (082103).
- Remove the rear side grids (081303).
- Remove the central rear grid (081303).
- Remove the exhaust terminals (025103).

#### Bumper disassembly

1. Disconnect the plastic panels (A-Fig.3) from the chassis by unscrewing the fixing screws (B-Fig.3) (one screw for each panel).
2. From the rear wheel arch element compartment, access and unscrew the 4 screws (C-Fig.4) connecting the rear bumper to the body on either side (2 screws for each side of the car).
3. Unscrew the 4 screws (D-Fig.5) securing the 2 bumper brackets (E-Fig.5) to the chassis (2 screws for each bracket).



**Do not touch the screws (F-Fig.5) which adjust the thickness of the 4 buffers (G-Fig.5) on the rear bumper.**

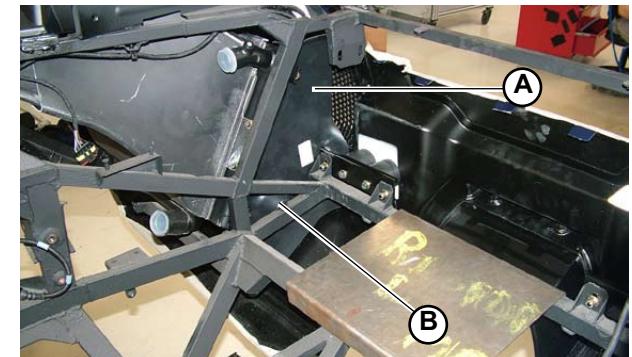


Fig.3

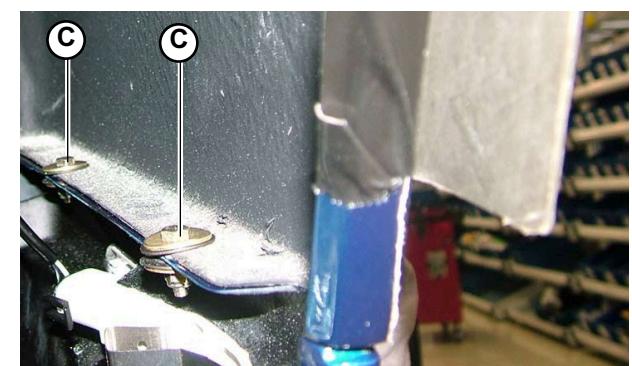


Fig.4

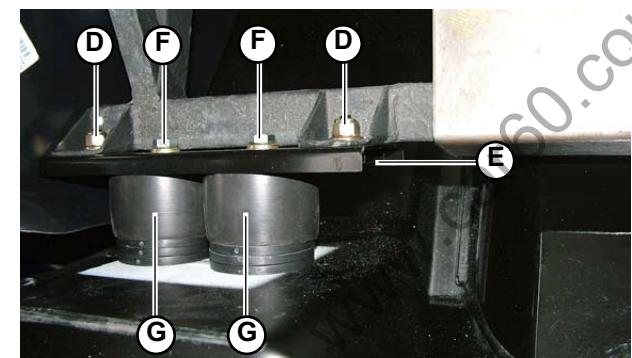


Fig.5